

TECHNICAL DATA SHEET

Excelcut 445E

Ester based neat cutting fluid Product code: N191

Product Description:

Excelcut 445E is a biodegradable neat cutting fluid based on a synthesised ester derived from a fatty acid of vegetable origin and is formulated to provide outstanding cutting performance while having high levels of operator acceptability.

Excelcut 445E is an ultra-low odour, low misting product capable of providing the ultimate surface finish on a variety of metal grinding and cutting operations, and is particularly suitable for machining aluminium. This ultra-high lubricity cutting fluid promotes extended tool life and increased production rates.

Benefits:

- Pale coloured
- Very low odour
- Low misting
- Outstanding lubricity
- Multi metal compatible
- Excellent surface finish
- Prolonged tool life
- Biodegradable
- Chlorine and mineral oil free

Applications:

Excelcut 445E can be successfully used in a variety of difficult applications on aluminium and other ferrous and nonferrous materials and is ideally suited for use with spray misting equipment where its resistance to gumming is particularly advantageous.

Typical Test Data:

| Appearance | Pale yellow/colourless liquid |
|----------------------------------|-------------------------------|
| Specific Gravity @ 15.6°C | 0.860 |
| Kinematic Viscosity @ 40°C (cSt) | 8.5 |
| Flash Point PMCC (°C) | 215 |
| Copper Corrosion, 3hrs @ 100°C | Class 1 |

Health & Safety:

Please refer to the safety data sheet, a copy of which is freely available to all of our customers.