



EXCELLENCE IN LUBRICANTS

TECHNICAL DATA SHEET

Excelcut 429



EXOL LUBRICANTS LIMITED

ALL SAINTS ROAD, WEDNESBURY, WEST MIDLANDS, ENGLAND, WS10 9LL

TEL: +44 (0) 121 568 6800 • FAX: +44 (0) 121 568 6720

WWW.EXOL-LUBRICANTS.COM



Excelcut 429

Extreme pressure neat cutting oil

Product code: N016

Product Description:

Excelcut 429 is blended from the finest quality fully solvent refined base stocks together with chlorinated EP additives, lubricity agents and an anti-mist additive. It is suitable for most general CNC work on mild to moderately hard steels, and will not stain yellow metals.

Benefits:

This versatile cutting oil has been developed to provide virtually everything that today's modern machine shop requires. It offers the following benefits:

- Low odour light colour
- Anti-mist agents incorporated to provide safer and healthier environment
- Automatic and CNC applications
- Will not stain non-ferrous metals
- Excellent surface finish and tool life
- Easy drain down means lower consumption

Technical Data:

Density @ 15.5°C	0.868
Kinematic Viscosity @ 40°C (cSt)	30.0
Flash Point (°C)	207
Appearance	Pale straw
Copper Corrosion @ 100°C	Nil

Health & Safety:

Please refer to the safety data sheet, a copy of which is freely available to all of our customers.